



## Series 1807

Zetco Bronze  
WaterMarked Union  
Bonnet Lift Check  
Stainless Steel Trim

### FEATURES

MANUFACTURED IN ITALY

WATERMARKED TO AS 1628 LICENCE WM-020284

STAINLESS STEEL DISC & BODY SEAT RING

SET SCREW LOCKING MECHANISM PREVENTS TAMPERING WITH UNION BONNET

STEAM RATED

ALL VALVES PRESSURE TESTED DURING PRODUCTION

SIZE RANGE: 15MM TO 80MM

### PRESSURE AND TEMPERATURE RATINGS

MAXIMUM OPERATING PRESSURE AT NOMINAL TEMPERATURES:

STEAM: 1750 kPa @ 260°C

WATER: 4000 kPa @ -10°C TO 120°C

FOR RATINGS AT SPECIFIC TEMPERATURES REFER TO GRAPH OVERLEAF

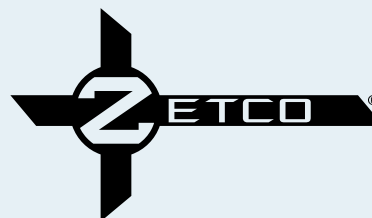


**WaterMark**

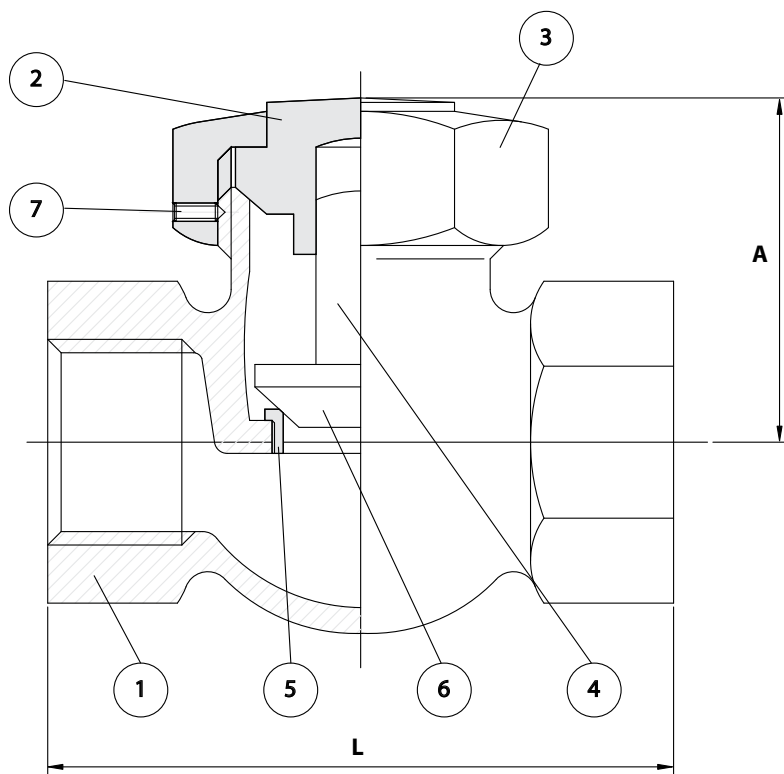
IAPMO WM-020284  
AS 1628

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Zetco Bronze WaterMarked Union Bonnet  
Lift Check Stainless Steel Trim



## DIMENSIONAL AND COMPONENT DIAGRAM



## MATERIALS

POS.	PART NAME	MATERIALS
1	BODY	BRONZE
2	CAP	BRONZE
3	UNION NUT	BRONZE
4	STEM	BRONZE
5	SEAT	STAINLESS STEEL 316
6	DISC	STAINLESS STEEL 316
7	PIN	STEEL

## DIMENSIONS - mm

Prod. Code	Size	A	L	Wgt kg
1807015	15	40	67	0.500
1807020	20	45	80	0.900
1807025	25	50	96	1.45
1807032	32	60	110	2.20
1807040	40	75	120	2.70
1807050	50	85	150	4.20
1807065	65	105	155	5.80
1807080	80	115	180	8.00

## PRESSURE/TEMPERATURE DIAGRAM

